

<b>EASA</b>	<b>AIRWORTHINESS DIRECTIVE</b>
	<b>AD No.: 2012-0085R2</b>  <b>Date: 24 August 2012</b>  Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) No 216/2008 on behalf of the European Community, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation.
This AD is issued in accordance with EC 1702/2003, Part 21A.3B. In accordance with EC 2042/2003 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [EC 2042/2003 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [EC 216/2008, Article 14(4) exemption].	
<b>Design Approval Holder's Name:</b> Eurocopter Deutschland GmbH	<b>Type/Model designation(s):</b> EC 135 and EC 635 helicopters
TCDS Number:	EASA.R.009
Foreign AD:	Not applicable
Revision:	This AD revises EASA AD 2012-0085R1 dated 10 August 2012. The original EASA Emergency AD 2012-0085-E dated 17 May 2012 superseded EASA AD 2012-0041R1 dated 15 March 2012.
<b>ATA 62</b>	<b>Main Rotor System – Main Rotor Hub – Inspection / Replacement</b>
Manufacturer(s):	Eurocopter Deutschland GmbH (ECD), Eurocopter España S.A., Eurocopter S.A.
Applicability:	EC 135 P1(CDS), EC 135 P1(CPDS), EC 135 P2(CPDS), EC 135 P2+, EC 135 T1(CDS), EC 135 T1(CPDS), EC 135 T2(CPDS), EC 135 T2+, EC 635 T1(CPDS), EC 635 P2+ and EC 635 T2+ helicopters, all serial numbers.
Reason:	<p>During a periodical inspection of an EC 135 helicopter, a crack was detected on the lower hub-shaft flange of a main rotor hub (MRH) shaft. The investigation into the cause(s) of the cracking is still ongoing.</p> <p>This condition, if not detected, could lead to further crack propagation, possibly resulting in main rotor hub failure and consequent loss of the helicopter.</p> <p>To address this condition, EASA issued Emergency AD 2012-0041-E, which was later revised for clarification. Since issuance of AD 2012-0041R1, further cracks were detected on the lower hub shaft flange of three other helicopters (now in total four helicopters) during accomplishment of the pre-flight checks. In addition, it has been determined that the identification of deformed safety pins may not be sufficient to detect the cracks on the MRH shaft.</p> <p>Prompted by these findings, ECD developed new inspection procedures and EASA issued Emergency AD 2012-0085-E, superseding AD 2012-0041R1, to require repetitive pre-flight visual inspections of the main rotor blade attachment area in the upper and lower MRH shaft flanges, and repetitive visual inspection on the upper and lower MRH shaft flanges and the blade bolt</p>

	<p>area and, in case cracks are detected, replacement of the MRH. That AD also required reporting of any findings to ECD.</p> <p>After that AD was issued, further investigation results showed that the repetitive visual inspections of the blade bolt area, as described in Part 3 of ECD Alert Service Bulletin (ASB) No. EC135-62A-029 Revision 1, were no longer required to ensure safe operation. ECD ASB EC135-62A-029 Revision 3 was published to provide the amended instructions.</p> <p>Consequently, EASA issued AD 2012-0085R1 to delete the relevant required actions from paragraph (2) of the AD and, at the same time, to correct the Note for paragraph (1), providing further clarification.</p> <p>Since AD 2012-0085R1 was issued, results of full scale component testing have demonstrated that the interval for the repetitive visual inspections of the upper and lower hub shaft flanges can be extended from 10 to 15 flight hours (FH). In addition, rework procedures have been developed by ECD which allow deference of the next inspection to 400 FH after rework.</p> <p>For the reason described above, AD 2012-0085R2 amends the inspection intervals in paragraph (2) of the AD, makes reference to ECD ASB EC135-62A-029 Revision 4 for related information, and adds the information on the rework.</p> <p>This AD is still considered to be an interim action and further AD action may follow.</p>
Effective Date:	<p>Revision 2: 24 August 2012</p> <p>Revision 1: 10 August 2012</p> <p>Original issue: 18 May 2012</p>
Required Action(s) and Compliance Time(s):	<p>Required as indicated, unless already accomplished:</p> <p>(1) Within 3 days after 18 May 2012 [the effective date of the original issue of this AD] and thereafter, before each flight, accomplish a pre-flight visual inspection in accordance with the instructions of section 3.B.Part 1 of ECD Alert Service Bulletin (ASB) No. EC135-62A-029 Revision 1 (or later revision).</p> <p>The flight duration between 2 pre-flight inspections must not exceed 6 FH.</p> <p>Note 1: The repetitive pre-flight inspections of this AD may be accomplished by the flight crew or the pilot-owner if they hold a certifying staff authorization issued by the corresponding approved maintenance organisation in accordance with the provisions of Part M.A.606 paragraph (h)1, or Part 145.A.30 paragraph (j)3, as applicable. After completion of each pre-flight inspection as required by paragraph (1) of this AD, this person should issue the corresponding Certificate of Release to Service in the log book of the helicopter.</p> <p>Prior authorizations, given to the flight crew by the corresponding approved maintenance organisation based on EASA AD 2012-0041 (including R1) or EASA AD 2012-0085-E, remain valid for actions accomplished as required by this AD.</p> <p>(2) Upon accumulation of 400 FH by the MRH (see below and Appendix 1 of this AD) since first MRH installation on a helicopter (specified as time since new (TSN) in the ECD ASB), or within 15 FH, whichever occurs later after 18 May 2012 [the effective date of the original issue of this AD], and, thereafter, at intervals not to exceed 15 FH, accomplish a visual inspection of the upper and lower hub shaft flanges in accordance with the instructions of section 3.B.Part 2 of ECD ASB No. EC135-62A-029 Revision 1 (or later revision).</p> <p>For a MRH which has been reworked in accordance with the instructions of ECD SB No. EC135-62-030 or SB No. EC135-62-032 (or later</p>

	<p>revisions), the next inspection can be deferred until 400 FH accumulated by the MRH after that rework has been accomplished.</p> <p>After that inspection, repetitive inspections are required at intervals not to exceed 15 FH. Appendix 1 of this AD provides detailed information.</p> <p>(3) If, during any inspection as required by paragraph (1) and (2) of this AD, cracks are detected, before next flight, replace the MRH with a serviceable unit.</p> <p>(4) Replacement of a MRH as required by paragraph (3) of this AD does not constitute terminating action for the repetitive inspections as required by paragraph (1) and (2) of this AD.</p> <p>(5) Within 1 week after replacement of the MRH as required by paragraph (3) of this AD, report the findings and send the removed MRH for further investigation to ECD.</p> <p>(6) From 18 May 2012 [the effective date of the original issue of this AD], do not install a MRH that has accumulated more than 400 FH since first installation on a helicopter unless that MRH has passed an inspection as required by paragraph (2) of this AD.</p>
Ref. Publications:	<p>Eurocopter Deutschland ASB No. EC135-62A-029 Revision 1, dated 16 May 2012, Revision 2 dated 17 May 2012, or Revision 3 dated 09 August 2012, or Revision 4 dated 23 August 2012.</p> <p>Eurocopter Deutschland SB No. EC135-62-030 dated 16 August 2012.</p> <p>Eurocopter Deutschland SB No. EC135-62-032 (to be issued).</p> <p>The use of later approved revisions of these documents is acceptable for compliance with the requirements of this AD.</p>
Remarks:	<ol style="list-style-type: none"> <li>1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.</li> <li>2. Based on the required actions and the compliance time, EASA have decided to issue a Final AD with Request for Comments, postponing the public consultation process until after publication.</li> <li>3. Enquiries regarding this AD should be referred to the Safety Information Section, Executive Directorate, EASA. E-mail: <a href="mailto:ADs@easa.europa.eu">ADs@easa.europa.eu</a>.</li> <li>4. For any question concerning the technical content of the requirements in this AD, please contact Eurocopter Deutschland GmbH, Industriestrasse 4, 86607 Donauwörth, Federal Republic of Germany Telephone: + 49 (0)151-1422 8976; Facsimile: + 49 (0)906-71 4111.</li> </ol>

## Appendix 1 – Required Actions on MRH

MRH FH and condition	Part 1 of ASB	Part 2 of ASB
Less than 400 FH TSN	Yes	No
Less than 400 FH time since rework (TSR) in accordance with ECD SB EC135-62-030 or SB EC135-62-032 (or later revisions)	Yes	No
400 FH TSN or more	Yes	Yes
400 FH or more TSR in accordance with ECD SB EC135-62-030 or SB EC135-62-032 (or later revisions)	Yes	Yes

Note 2: At the time of issuance of AD 2012-0085R2, the MRH rework of SB No. EC135-62-030 can be applied by ECD or in-service by the operator after training and authorization by ECD, while the MRH rework of SB No. EC135-62-032 can only be applied by an authorized (by ECD) overhaul station.

Revised