

EASA	AIRWORTHINESS DIRECTIVE
	<p>AD No.: 2012-0085R1</p> <p>Date: 10 August 2012</p> <p>Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) No 216/2008 on behalf of the European Community, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation.</p>
<p>This AD is issued in accordance with EC 1702/2003, Part 21A.3B. In accordance with EC 2042/2003 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [EC 2042/2003 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [EC 216/2008, Article 14(4) exemption].</p>	
<p>Design Approval Holder's Name: Eurocopter Deutschland GmbH</p>	<p>Type/Model designation(s): EC 135 and EC 635 helicopters</p>
TCDS Number:	EASA.R.009
Foreign AD:	Not applicable
Revision:	This AD revises EASA Emergency AD 2012-0085-E dated 17 May 2012, which superseded EASA AD 2012-0041R1 dated 15 March 2012.
ATA 62	Main Rotor System – Main Rotor Hub – Inspection / Replacement
Manufacturer(s):	Eurocopter Deutschland GmbH (ECD), Eurocopter España S.A., Eurocopter S.A.
Applicability:	EC 135 P1(CDS), EC 135 P1(CPDS), EC 135 P2(CPDS), EC 135 P2+, EC 135 T1(CDS), EC 135 T1(CPDS), EC 135 T2(CPDS), EC 135 T2+, EC 635 T1(CPDS), EC 635 P2+ and EC 635 T2+ helicopters, all serial numbers.
Reason:	<p>During a periodical inspection of an EC 135 helicopter, a crack was detected on the lower hub-shaft flange of a main rotor hub (MRH) shaft. The investigation into the cause(s) of the cracking is still ongoing.</p> <p>This condition, if not detected, could lead to further crack propagation, possibly resulting in main rotor hub failure and consequent loss of the helicopter.</p> <p>To address this condition, EASA issued Emergency AD 2012-0041-E, which was later revised for clarification. Since issuance of AD 2012-0041R1, further cracks were detected on the lower hub shaft flange of three other helicopters (now in total four helicopters) during accomplishment of the pre-flight checks. In addition, it has been determined that the identification of deformed safety pins may not be sufficient to detect the cracks on the MRH shaft.</p> <p>Prompted by these findings, ECD developed new inspection procedures and EASA issued Emergency AD 2012-0085-E, superseding AD 2012-0041R1, to require repetitive pre-flight visual inspections of the main rotor blade attachment area in the upper and lower MRH shaft flanges, and repetitive visual inspection on the upper and lower MRH shaft flanges and the blade bolt area and, in case cracks are detected, replacement of the MRH. That AD also</p>

	<p>required reporting of any findings to ECD.</p> <p>Since that AD was issued, further investigation results have shown that the repetitive visual inspections of the blade bolt area, as described in Part 3 of ECD Alert Service Bulletin (ASB) No. EC135-62A-029 Revision 1, are no longer required to ensure safe operation. ECD ASB EC135-62A-029 Revision 3 has recently been published to provide the amended instructions.</p> <p>For the reason described above, EASA AD 2012-0085-E is revised to delete the relevant required actions from paragraph (2) of the AD and, at the same time, to correct the Note for paragraph (1), providing further clarification.</p> <p>This AD is still considered to be an interim action and further AD action may follow.</p>
Effective Date:	<p>Revision 1: 10 August 2012</p> <p>Original issue: 18 May 2012</p>
Required Action(s) and Compliance Time(s):	<p>Required as indicated, unless already accomplished:</p> <p>(1) Within 3 days after 18 May 2012 [the effective date of the original issue of this AD] and thereafter, before each flight, accomplish a pre-flight visual inspection in accordance with the instructions of section 3.B.Part 1 of ECD Alert Service Bulletin (ASB) No. EC135-62A-029 Revision 1 (or later revision).</p> <p>The flight duration between 2 pre-flight inspections must not exceed 6 flight hours (FH).</p> <p>Note: The repetitive pre-flight inspections of this AD may be accomplished by the flight crew or the pilot-owner if they hold a certifying staff authorization issued by the corresponding approved maintenance organisation in accordance with the provisions of Part M.A.606 paragraph (h)1, or Part 145.A.30 paragraph (j)3, as applicable. After completion of each pre-flight inspection as required by paragraph (1) of this AD, this person should issue the corresponding Certificate of Release to Service in the log book of the helicopter.</p> <p>Prior authorizations, given to the flight crew by the corresponding approved maintenance organisation based on EASA AD 2012-0041 (including R1) or EASA AD 2012-0085-E, remain valid for actions accomplished as required by this AD.</p> <p>(2) Upon accumulation of 400 FH by the MRH since first MRH installation on a helicopter, or within 10 FH, whichever occurs later after 18 May 2012 [the effective date of the original issue of this AD], and, thereafter, at intervals not to exceed 10 FH, accomplish a visual inspection of the upper and lower hub shaft flanges in accordance with the instructions of section 3.B.Part 2 of ECD ASB No. EC135-62A-029 Revision 1 (or later revision).</p> <p>(3) If, during any inspection as required by paragraph (1) and (2) of this AD, cracks are detected, before next flight, replace the MRH with a serviceable unit.</p> <p>(4) Replacement of a MRH as required by paragraph (3) of this AD does not constitute terminating action for the repetitive inspections as required by paragraph (1) and (2) of this AD.</p> <p>(5) Within 1 week after replacement of the MRH as required by paragraph (3) of this AD, report the findings and send the removed MRH for further investigation to ECD.</p> <p>(6) From 18 May 2012 [the effective date of the original issue of this AD], do not install a MRH that has accumulated more than 400 FH since first installation on a helicopter unless that MRH has passed an inspection as required by paragraph (2) of this AD.</p>

Ref. Publications:	<p>Eurocopter Deutschland ASB No. EC135-62A-029 Revision 1, dated 16 May 2012, Revision 2 dated 17 May 2012, or Revision 3 dated 09 August 2012.</p> <p>The use of later approved revisions of this document is acceptable for compliance with the requirements of this AD.</p>
Remarks:	<ol style="list-style-type: none"> 1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD. 2. Based on the required actions and the compliance time, EASA have decided to issue a Final AD with Request for Comments, postponing the public consultation process until after publication. 3. Enquiries regarding this AD should be referred to the Safety Information Section, Executive Directorate, EASA. E-mail: ADs@easa.europa.eu. 4. For any question concerning the technical content of the requirements in this AD, please contact Eurocopter Deutschland GmbH, Industriestrasse 4, 86607 Donauwörth, Federal Republic of Germany Telephone: + 49 (0)151-1422 8976; Facsimile: + 49 (0)906-71 4111.

Revised