

# AIRWORTHINESS DIRECTIVE

released by DIRECTION GENERALE DE L'AVIATION CIVILE

*Inspection and/or modifications described below are mandatory. No person may operate a product to which this Airworthiness Directive applies except in accordance with the requirements of this Airworthiness Directive.*

Translation of 'Consigne de Navigabilité' ref. : 93-090-067(B) R1  
In case of any difficulty, reference should be made to the French original issue.

## EUROCOPTER FRANCE

### AS 350 helicopters

Door "clear vision" window

The present Airworthiness Directive applies to AS 350 helicopters, versions B, BA, B1, B2 and D fitted with "clear vision" windows :

Part Numbers :

704A41-512-003	}	Standard LH door
355A25-2030-00		
704A41-512-005		
704A41-512-004	}	Standard RH door
704A41-512-025		
704A41-512-006		
704A41-512-010		- LH sliding door
704A41-512-011		- RH sliding door

Further to the loss of a "clear vision" window in flight, the following measures are rendered mandatory :

1. Within the next 25 flying hours after the effective date of the present Airworthiness Directive, perform the visual check of the window in accordance with the instructions given in paragraph 1.C.1 of the referenced EUROCOPTER FRANCE AS 350 Service Bulletin N° 05-25 R1.

1.1 If the condition of the window complies with the indications given in paragraph 1.C.1.a of the referenced Service Bulletin :

1.1.1 Repeat the check described in paragraph 1.C.1 of the referenced Service Bulletin every 25 flying hours.

1.1.2 Repair in accordance with the instructions given in paragraph 1.C.2.a of the referenced Service Bulletin within 100 flying hours after the first check.

1.1.3 After repair, continue the check specified in paragraph 1.C.1 of the referenced Service Bulletin every 100 flying hours.

1.2 If the condition of the window corresponds to that described in paragraph 1.C.1.b of the referenced Service Bulletin, replace the window in accordance with the instructions given in paragraph 1.C.3 of the referenced Service Bulletin before resuming flights.

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n/W

December 22, 1993

EUROCOPTER FRANCE  
AS 350 helicopters

93-090-067(B) R1

## 2. Spares

If a door or a transparent panel fitted with a "clear vision" window which has already been installed on an aircraft is installed, before the aircraft is flown, apply the check and the measures described in paragraph 1.C.1 of the referenced Service Bulletin.

**NOTE:** Replacement of the window in accordance with paragraph 1.C.3 of the referenced Service Bulletin renders compliance with the present Airworthiness Directive no longer necessary.

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**REF.** : EUROCOPTER FRANCE Service Bulletin N° 05-25 R1

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The present Revision 1 replaces the original AD 93-090-067(B) dated June 23, 1993.

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### **EFFECTIVE DATES :**

**Original AD : JULY 03, 1993**

**Revision 1 : JANUARY 02, 1994**