EASA	AIRW	ORTHINESS DIRECTIVE
X	AD No : 2006-004	7
×	Date: 16 February	y 2006
No person may operate requirements of that Airv	an aircraft to which an Airworth vorthiness Directive unless othe	iness Directive applies, except in accordance with the erwise agreed with the Authority of the State of Registry.
Type Approval H	lolder's Name :	Type/Model designation(s) :
AIRBUS SAS		AIRBUS A330 aircraft
TCDS Number : EA	ASA A.004	
Foreign AD : NONE	E	
Supersedure : DO	GAC AD F-2004-140(B)	
ATA 25	Equipment/Furnishin	gs – Inspection and modification of cockpit
	Instrument punct	
Manufacturer(s):	AIRBUS SAS, AIRBUS IN	NDUSTRIE
Applicability:	AIRBUS aircraft A330, all which AIRBUS modificati AIRBUS Service Bulletin	l certified models, all serial numbers, except those on on 53446 has been embodied in production or (SB) A330-25-3249 has been embodied in service.
Reason:	One A330 operator has re which is one of the 8 parts aircraft structure.	eported damage of a bracket PN F2511012920000, s used to attach the cockpit instrument panel to the
	This bracket has been fou vertical flanges of this bra	und cracked on two aircraft and, in one case, both cket were found completely broken.
\mathbf{N}	Investigations have reveal the assembly procedure (t introduced by differential p	ed that the damage is a bending crack caused by ightening of the bracket), combined with lateral load pressure and inertial effects.
2	This hidden failure, breaki beam, can lead to collapse in the worst case in a redu	ng of this bracket, combined with failure of horizontal e the left part of the cockpit panel which could result iced controllability of the aircraft.
	In order to prevent the risi damage to the surroundin 2004-140 required a man affected bracket.	k of having the bracket fully broken, and further ng structure, the Airworthiness Directive (AD) F- datory repetitive detailed visual inspection of the

 takes over the AD F-2004-140 inspection requirements, clarifies the inspection threshold of the new bracket as defined in § 1.3
 below, and renders mandatory the terminating action which consists in
01 March 2006
1. INSPECTION:
The following measures are rendered mandatory from August 28, 2004 (effective date of the AD F-2004-140):
1.1. Unless already accomplished, before accumulation of 16 500 flight cycles (FC), perform a detailed visual inspection of the LH bracket without removal of fasteners in accordance with instructions given in AIRBUS Service Bulletin (SB) A330-25-3227 Revision 01.
1.2. If the two flanges of the bracket are fully broken, perform a detailed visual inspection of the horizontal beam in accordance with AIRBUS SB A330-25-3227 Revision 01:
 If crack is found on the horizontal beam, contact AIRBUS before next flight.
 If no crack is found on the horizontal beam, apply AIRBUS SB A330- 25-3249 before next flight.
1.3. If any crack is found on the bracket during the inspection defined in § 1.1.:
- before next flight, replace the affected bracket in accordance with instructions given in AIRBUS SB A330-25-3227 Revision 01,
 and perform the inspection defined in § 1.1 of the new installed bracket at a threshold of 16 500 FC from the last replacement,
- and according to the results of this inspection, perform the actions mentioned in § 1.2 or 1.3 or 1.4 of this AD.
Note 1 :AIRBUS recommends to replace the bracket by a new reinforced one in accordance with SB A330-25-3249 instructions before reaching the second inspection threshold.
1.4. If no crack has been detected, repeat the inspection mentioned in § 1.1. at intervals not exceeding 13 800 FC.
15 Peport any cracked or broken bracket occurrence to AIPRUS

	Note 2 : Accomplishment of SB A330-25-3227 instructions at original issue is acceptable to comply with the initial inspection requirements of paragraph 1.1, 1.2 or 1.3 of this AD, provided the additional corrective actions given by AIRBUS in case the two flanges of the bracket are fully broken are applied.
	The repetitive inspections and subsequent corrective actions have to be continued in accordance with instructions given in SB A330- 25-3227 Revision 01.
	2. MODIFICATION:
	2.1. Unless already accomplished, no later than 31 January 2012, remove the concerned bracket on the LH section of the instrument panel in accordance with instructions given in AIRBUS SB A330-25-3249.
	2.2. Perform a detailed visual inspection of the removed bracket in accordance with instructions given in AIRBUS SB A330-25-3249.
	 If the two flanges are fully broken, perform a detailed visual inspection of the horizontal beam in accordance with AIRBUS SB A330-25-3249:
	 if a crack is found on the horizontal beam, contact AIRBUS before next flight,
	 if no crack is found on the horizontal beam, replace the bracket on the LH section of the instrument panel by a new reinforced bracket in accordance with instructions given in AIRBUS SB A330-25- 3249.
	- If the two flanges of the LH bracket are not fully broken, replace the bracket on the LH section of the instrument panel by a new reinforced bracket in accordance with instructions given in AIRBUS SB A330-25-3249.
	Note 3: the replacement of the affected bracket by a new reinforced one by application of SB A330-25-3249 cancels the requirements of the repetitive inspection.
Ref. Publications:	AIRBUS Service Bulletin A330-25-3227 Revision 01
	AIRBUS Service Bulletin A330-25-3249
	or later approved revisions.
Remarks :	1. If requested and appropriately substantiated the responsible EASA manager for the related product has the authority to accept Alternative Method of Compliance (AMOCs) for this AD.
	2. This AD was posted as PAD 05-026 for consultation on 22 December 2005 with a comment period until 26 January 2006. The Comment Response Document can be found at http://www.easa.eu.int/home/aw_dir_en_html .
	 Enquiries regarding this AD should be addressed to Mr. M. Capaccio, AD Focal Point, Certification Directorate, EASA. E-mail <u>ADs@easa.eu.int</u>.

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