


EASA	AIRWORTHINESS DIRECTIVE	
	<p>AD No.: 2013-0301</p> <p>Date: 18 December 2013</p> <p>Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) No 216/2008 on behalf of the European Community, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation.</p>	
<p>This AD is issued in accordance with EU 748/2012, Part 21.A.3B. In accordance with EC 2042/2003 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [EC 2042/2003 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [EC 216/2008, Article 14(4) exemption].</p>		
<p>Design Approval Holder's Name: EUROCOPTER</p>	<p>Type/Model designation(s): AS 332 and EC 225 helicopters</p>	
<p>TCDS Number:</p>	<p>EASA.R.002</p>	
<p>Foreign AD:</p>	<p>Not applicable</p>	
<p>Superseding:</p>	<p>This AD supersedes EASA AD 2013-0138R1 dated 15 July 2013.</p>	
<p>ATA 63</p>	<p>Main Rotor Drive – Main Gear Box Bevel Gear Vertical Shaft – Inspection / Modification / Replacement / Limitation</p>	
<p>Manufacturer(s):</p>	<p>Eurocopter (formerly EUROCOPTER France)</p>	
<p>Applicability:</p>	<p>AS 332 C, AS 332 C1, AS 332 L, AS 332 L1, AS 332 L2 and EC 225 LP helicopters, all serial numbers (S/N), if equipped with Main Gear Box (MGB) bevel gear vertical shaft Part Number (P/N) 332A32-5101-00, P/N 332A32-5101-05, P/N 332A32-5101-10 or P/N 332A32-5101-15, all S/N.</p>	
<p>Reason:</p>	<p>Two separate events occurred in 2012 of EC 225 LP helicopters carrying out an emergency ditching in the North Sea after warning indication of MGB loss of oil pressure and subsequent additional red alarm on the MGB emergency lubrication system (EMLUB).</p> <p>In both cases, a full circumferential crack of the lower vertical shaft of the MGB bevel gear occurred in the area where the two sections of the shaft are welded together. As a result, the vertical shaft ceased to drive the main and backup oil pumps, leading to warning indications of the loss of the MGB main and standby oil lubrication systems. The crew activated the EMLUB system and, following a subsequent warning indicating failure of that system, performed a controlled ditching into the sea.</p> <p>To address the unsafe condition of MGB bevel gear vertical shaft failure, EASA issued Emergency AD 2012-0250-E, which superseded previously issued AD 2012-0225-E, AD 2012-0115-E, AD 2012-0107, AD 2012-0104 and AD 2012-0087-E. Refer to EASA AD 2012-0250-E for further information on the required airworthiness actions.</p> <p>Since that AD was issued, the investigation of Eurocopter has determined that the MGB bevel gear vertical shaft failures resulted from a combination of</p>	

	<p>several factors, including stress hot-spots induced by the shaft geometry, residual stresses in the shaft weld material resulting from the manufacturing process and corrosion pitting inside the shaft on areas where gear spline wear particles had accumulated (further descriptive information is provided in Eurocopter Safety Information Notice SIN 2600-S-00) .</p> <p>Prompted by these findings, Eurocopter issued a batch of Alert Service Bulletins (ASB), as ASB No.EC225-04A009 Revision 3, ASB No.EC225-45A010 and ASB No.EC225-05A036 for the EC 225 helicopters, and ASB No.AS332-01.00.82 Revision 3 and ASB No.AS332-05.00.96 for the AS 332 helicopters, to provide modifications and instructions aiming at monitoring and detecting vertical shaft crack conditions and, in addition, at reducing the likelihood of any shaft crack initiation.</p> <p>Subsequently, EASA issued AD 2013-0138R1, which retained the requirements of AD 2012-0250-E for the EC 225 helicopters equipped with a Vibration Health Monitoring (VHM) system (also known as M'ARMS) pending mandatory modification with a M'ARMS MOD45 monitoring function, and required for the other EC 225 and all AS 332 helicopters to perform repetitive Non Destructive Testing (NDT) inspections by Ultrasonic or Eddy Current method, as applicable. Additionally, EASA AD 2013-0138R1 required repetitive cleaning of the shaft and installation of a new MGB oil jet.</p> <p>Since that AD was issued, some of the requirements thereof have expired. Moreover, Eurocopter issued ASB No.AS332-01.00.82 at Revision 4 to introduce an Ultrasonic NDT method to detect vertical shaft cracks as alternative method to the only Eddy Current inspection available so far for the AS 332 helicopters.</p> <p>For the reasons described above, this AD retains the non-expired requirements of AD 2013-0138R1, which is superseded, and introduces a new Ultrasonic inspection on AS 332 to substitute previous Eddy Current inspection, which however can still be used until 31 March 2014 only.</p>
Effective Date:	23 December 2013
Required Action(s) and Compliance Time(s):	<p>Required as indicated, unless accomplished previously:</p> <p>(1) For all EC 225 helicopters (regardless whether equipped with the Eurocopter M'ARMS VHM system or not), before next flight, after 10 July 2013 [the effective date of the original issue of AD 2013-0138], update the Emergency Procedures of the RFM by inserting a copy of the Appendix 1 and 2 of Eurocopter EC225 ASB No.04A009 Revision 2 or ASB No.EC225-04A009 Revision 3, and a copy of the Appendix 3 of Eurocopter ASB No.EC225-04A009 Revision 3, in Section 3 of the RFM of the helicopter.</p> <p>This can also be accomplished by incorporating a later applicable RFM revision.</p> <p>(2) For EC 225 helicopters equipped with a serviceable M'ARMS system, within 52 days after 10 July 2013 [the effective date of the original issue of AD 2013-0138], modify the M'ARMS system of the helicopter by incorporating MOD 0726978 and MOD 0726994 (defined as "M'ARMS MOD45 monitoring") in accordance with the instructions of Eurocopter ASB No.EC225-45A010, and concurrently accomplish the following actions:</p> <p>(2.1) Remove the maximum continuous torque limitation placard, as previously required by AD 2013-0138R1, from the helicopter.</p> <p>(2.2) Update the RFM of the helicopter by inserting the RFM supplement SUP.7 at Revision Normal RN0 (code-date 13-20) in accordance with the instructions of Eurocopter ASB No.EC225-45A010.</p>

	<p>This can also be accomplished by incorporating a later applicable RFM revision.</p> <p>(2.3) Update the Master Minimum Equipment List (MMEL) of the helicopter by inserting a copy of paragraph 4.E of Eurocopter ASB No.EC225-45A010 in Section 45.00.00 of the MMEL.</p> <p>This can also be accomplished by incorporating a later applicable MMEL revision.</p> <p>(3) After modification of an EC 225 helicopter equipped with a M'ARMS system, as required by paragraph (2) of this AD, accomplish the following actions:</p> <p>(3.1) Within 25 FH after modifying the helicopter as required by paragraph (2) of this AD, and, thereafter, at intervals not to exceed 25 FH, check the M'ARMS system in accordance with the instructions of Eurocopter ASB No. EC225-45A010.</p> <p>(3.2) If, during operation the helicopter experiences a lightning strike, before next flight, accomplish the applicable corrective actions in accordance with the instructions of Eurocopter ASB No. EC225-45A010.</p> <p>(3.3) If, during operation the helicopter experiences a "MOD45 EXCEED" alert from the M'ARMS system, before next flight, accomplish an Ultrasonic inspection of the installed MGB bevel gear vertical shaft, for absence of cracks in the area of the weld, in accordance with instructions of Eurocopter ASB No.EC225-04A009 Revision 3, and if any crack is found, before next flight, replace the vertical shaft with a serviceable part in accordance with approved maintenance instructions.</p> <p>Note: Ultrasonic inspection is the only acceptable NDT inspection method that can be used.</p> <p>(4) For EC 225 helicopters not equipped with a M'ARMS system, and EC 225 helicopters equipped with an unserviceable M'ARMS system, after the effective date of this AD, accomplish one of the actions specified in paragraph (4.1) or (4.2) or (4.3) of this AD, as applicable:</p> <p>(4.1) Before next flight, install a placard "OPERATIONS WHICH DO NOT ENABLE EMERGENCY LANDING ON THE GROUND WITHIN 10 MINUTES AT Vy ARE PROHIBITED" in full view of the pilots, in accordance with instructions of Eurocopter EC225 ASB No.04A009 Revision 2 or ASB No.EC225-04A009 Revision 3.</p> <p>(4.2) For helicopters operated over areas where emergency landing to ground is not possible within 10 minutes at Vy, at reduced MCP flight regime: Before next flight, install a placard "MAXIMUM CONTINUOUS TORQUE LIMITED TO 70% DURING LEVEL FLIGHTS AT IAS≥ 60 KTS" in full view of the pilots, in accordance with instructions of Eurocopter EC225 ASB No.04A009 Revision 2 or ASB No. EC225-04A009 Revision 3. Concurrently, and thereafter at intervals not to exceed 11,5 FH, accomplish an Ultrasonic inspection of the installed MGB bevel gear vertical shaft, for absence of cracks in the area of the weld, in accordance with instructions of Eurocopter ASB No.EC225-04A009 Revision 3, and if any crack is found, before next flight, replace the vertical shaft with a serviceable part in accordance with approved maintenance instructions.</p> <p>(4.3) For helicopters operated over areas where emergency landing to ground is not possible within 10 minutes at Vy, at non-reduced MCP flight regime: Before next flight and, thereafter, at intervals not to exceed 8 FH,</p>
--	--

accomplish an Ultrasonic inspection of the installed MGB bevel gear vertical shaft, for absence of cracks in the area of the weld, in accordance with instructions of Eurocopter ASB No.EC225-04A009 Revision 3, and if any crack is found, before next flight, replace the vertical shaft with a serviceable part in accordance with approved maintenance instructions.

Note: Ultrasonic inspection is the only acceptable NDT inspection method that can be used.

(5) Following rectification of the M'ARMS system for an EC 225 helicopter equipped with an unserviceable Eurocopter M'ARMS system, the requirements of paragraphs (2) and (3) of this AD, as applicable, must be applied to that helicopter. Concurrently, the placard as previously required by paragraph (4.1) or (4.2) of this AD, as applicable, must be removed from the helicopter.

(6) For all AS 332 helicopters (regardless whether equipped with Eurocopter EuroARMS or EuroHUMS VHM system or not), after the effective date of this AD, accomplish either the action specified in paragraph (6.1) of this AD, or the actions specified in paragraph (6.2) of this AD:

(6.1) Before next flight, install a placard "**OPERATIONS WHICH DO NOT ENABLE EMERGENCY LANDING ON THE GROUND WITHIN 10 MINUTES AT V_y ARE PROHIBITED**" in full view of the pilots, in accordance with instructions of Eurocopter AS332 ASB No.AS332-01.00.82 Revision 4.

(6.2) For helicopters operated over areas where emergency landing to ground is not possible within 10 minutes at V_y :
Before next flight, and thereafter at intervals not to exceed the values specified in Table 1 below, as applicable to helicopter model, accomplish an Ultrasonic or Eddy Current inspection of the installed MGB bevel gear vertical shaft, for absence of crack in the area of the weld, in accordance with instructions of Eurocopter ASB No.AS332-01.00.82 Revision 4, and if any crack is found, before next flight, replace the vertical shaft with a serviceable part in accordance with approved maintenance instructions.

Table 1

Helicopter Model	Inspection interval (i.e. max. flight time permitted between two NDT inspections)	
	Eddy Current	Ultrasonic
AS 332 L2	10 FH	11,5 FH
AS 332 C, AS 332 C1, AS 332 L, AS 332 L1	11 FH	12,5 FH

Note: Eddy Current inspection can be used until 31 March 2014. From 1 April 2014, the Ultrasonic inspection is the only acceptable NDT method that can be used.

(7) Placards installed before the effective date of this AD in accordance with Eurocopter AS332 ASB No.01.00.82 at Revision 2 or Revision 3 are acceptable to comply with paragraph (6.1) of this AD, and inspections and corrective actions accomplished before the effective date of this AD in accordance with Eurocopter ASB No.AS332-01.00.82 Revision 3 are acceptable to comply with paragraph (6.2) of this AD. After the effective date of this AD, ASB No.AS332-01.00.82 Revision 4 (or later approved revisions) must be used.

- (8) For all AS 332 helicopters (regardless whether equipped with Eurocopter EuroARMS or EuroHUMS VHM system or not), installation of a MGB bevel gear vertical shaft with a P/N 331A32-3115-xx constitutes terminating action for the requirements of this AD for that helicopter. Concurrently, remove the placard, which was installed as required by paragraph (6.1) of this AD, from the helicopter.
- (9) For all EC 225 and AS 332 helicopters, within 52 days after 10 July 2013 [the effective date of the original issue of AD 2013-0138], remove any MGB bevel gear vertical shaft with a P/N 332A32-5101-00, P/N 332A32-5101-05, P/N 332A32-5101-10 or P/N 332A32-5101-15, having a S/N from M330 (inclusive) through M340 (inclusive) and from S/N M370 (inclusive) through M5000 (exclusive), and replace it with a serviceable part in accordance with approved maintenance instructions.
- (10) For all EC 225 and AS 332 helicopters, after 10 July 2013 [the effective date of the original issue of EASA AD 2013-0138], accomplish the following actions:
- (10.1) Initially, within the compliance time thresholds specified in Table 2 of this AD, as applicable, and thereafter at intervals not to exceed 400 FH or 24 months, whichever occurs first, clean the inside of the installed MGB bevel gear vertical shaft in accordance with the instructions of Eurocopter ASB No.EC225-05A036 or ASB No.AS332-05.00.96, as applicable to helicopter Model.

Table 2

Shaft S/N	Compliance time (whichever occurs first)
S/N <u>before</u> S/N M5000 (exclusive)	Within 150 FH or 1 month
S/N <u>after</u> S/N M5000 (inclusive), and with less than 250 FH since new or overhaul	Before accumulation of 400 FH
S/N <u>after</u> S/N M5000 (inclusive), and with 250 FH or more since new or overhaul	Within 150 FH or 1 month

- (10.2) Concurrent with each cleaning, for those MGB bevel gear vertical shaft having a S/N before S/N M5000 (exclusive), as required by paragraph (10.1) of this AD, replace the plug in the shaft bore hole, with a new plug P/N 332A088901-20, corresponding to MOD 332A088901, in accordance with instructions of Eurocopter ASB No.EC225-05A036 or ASB No.AS332-05.00.96, as applicable to helicopter Model.
- (10.3) Within 150 FH after 10 July 2013 [the effective date of the original issue of EASA AD 2013-0138], modify the MGB of the helicopter by incorporating MOD 07-53021 for replacement of one MGB oil jet in accordance with instructions of Eurocopter ASB No.EC225-05A036 or ASB No. AS332-05.00.96, as applicable to helicopter Model.

Ref. Publications:

Eurocopter ASB No. EC225-04A009 Revision 2 dated 21 November 2012 and ASB No.EC225-04A009 Revision 3 dated 08 July 2013.

Eurocopter ASB No. EC225-45A010 original issue, dated 08 July 2013.

Eurocopter ASB No. EC225-05A036 original issue, dated 08 July 2013.

Eurocopter ASB No. AS332-01.00.82 Revision 4, dated 17 December 2013.

Eurocopter ASB No. AS332-05.00.96 original issue, dated 08 July 2013.

	The use of later approved revisions of these documents is acceptable for compliance with the requirements of this AD.
Remarks:	<ol style="list-style-type: none">1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.2. Based on the required actions and the compliance time, EASA have decided to issue a Final AD with Request for Comments, postponing the public consultation process until after publication.3. Enquiries regarding this AD should be referred to the Safety Information Section, Executive Directorate, EASA. E-mail: ADs@easa.europa.eu.4. For any question concerning the technical content of the requirements in this AD, please contact: EUROCOPTER (STDI) – Aéroport de Marseille Provence 13725 Marignane Cedex, France Telephone +33 (4) 42 85 97 97, Facsimile +33 (4) 42 85 99 66 E-mail: Directive.technical-support@eurocopter.com.

SUPERSEDED